

Work Order ID 109351

Wednesday, November 20, 2013 1:46:56 PM

109351

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Item ID: D412-695-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Blade Folding

Start Date: 11/20/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/22/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *MC* Date: *13-11*

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B67-43001

Rev B1

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

DAS
6
3-89*13/11/21*

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

DAS
6
9-89*13/11/21*

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-695-011

*Rev c*DAS
6
9-89*13/11/21*DAS
31
9-89

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

[Signature] 13-11-21
mf
13-11-21

Picklist Print

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Work Order ID: 109351
Parent Item: D412-695-011
Parent Item Name: Blade Folding

Start Date: 11/20/2013 Required Date: 11/22/2013
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP A05.08.30New IssueKJ/MB/JLM
IPP Rev:B 08-08-14 update IPPimate DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-01 Fwd Blade Fold Assembly	DAS 6 9-89	Manufactured	No			110	Each	0.0000	1	1	108324		DAS 31 9-89
PB67-43001-03 Aft Blade Fold Assembly	DAS 6 9-89	Manufactured	No			110	Each	0.0000	1	1	108327		DAS 31 9-89
PB67-43001-27 Blade Positioner	DAS 6 9-89	Manufactured	No			120	Each	2.0000	1	1	104548		DAS 31 9-89
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						Mezz 2	2						
						104548	1						
						108358	1						

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Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: *ML*

Date: 11-11

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

Rev B1

0.00

100

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

MLJ 11-11-20

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-695-011